



Diameter		WOOD & NON-FERROUS	METAL & STEEL
[mm]	[inches]	Max Rpm	Max Rpm
50	2"	30000	7500
70	-	21800	7500
80	-	19000	7500
85	3-3/8"	18000	7500
86		18000	7500
100	4"	15300	7500
100,4		15300	7500
115	4-1/2"	13500	6000
120	-	12700	6000
125	-	11800	6000
130	-	11800	6000
136	5-3/8"	11300	6000
140	5-1/2"	11000	6000
150	6"	10000	6000
152		10000	6000
160	-	9500	6000
165	6-1/2"	9500	6000
168	-	9500	6000
170	6-3/4"	9000	6000
178	7"	8500	6000
180		8500	6000
184	7-1/4"	8300	6000
190	-	8000	6000
200	8"	9500	4500
203	8"	9500	4500
210	8-1/4"	9000	4500
215	8-1/2"	9000	4500
216		9000	4500
220	-	8500	3500
225	9"	8500	3500
230		8500	3500
235	-	8100	3500
240	-	8000	3000
250	-	7600	3000
254	10"	7600	3000
260	10-1/4"	7300	3000
270	-	7100	3000
275	-	6800	3000
280	-	6800	3000
300	12"	6400	2000
303		6400	2000
305		6400	2000
315		6100	2000
320	-	6000	2000
330	-	5800	2000
350	14"	5500	2000
355		5500	2000
380	-	5000	1500
400	-	4800	1500
420	-	4600	1500
430	-	4400	1500
450	-	4200	1500
500	-	3800	1000
520	-	3600	1000
550	-	3500	1000
600	-	3200	1000
700	-	2700	1000

ATTENTION

The **230 series (DADO)** does not follow these MAX RPM values. Instead, please use the RPM values indicated on the blades.

The **227 series (HSS)** does not follow these MAX RPM values. Instead, please refer to the corresponding page in the catalogue.

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